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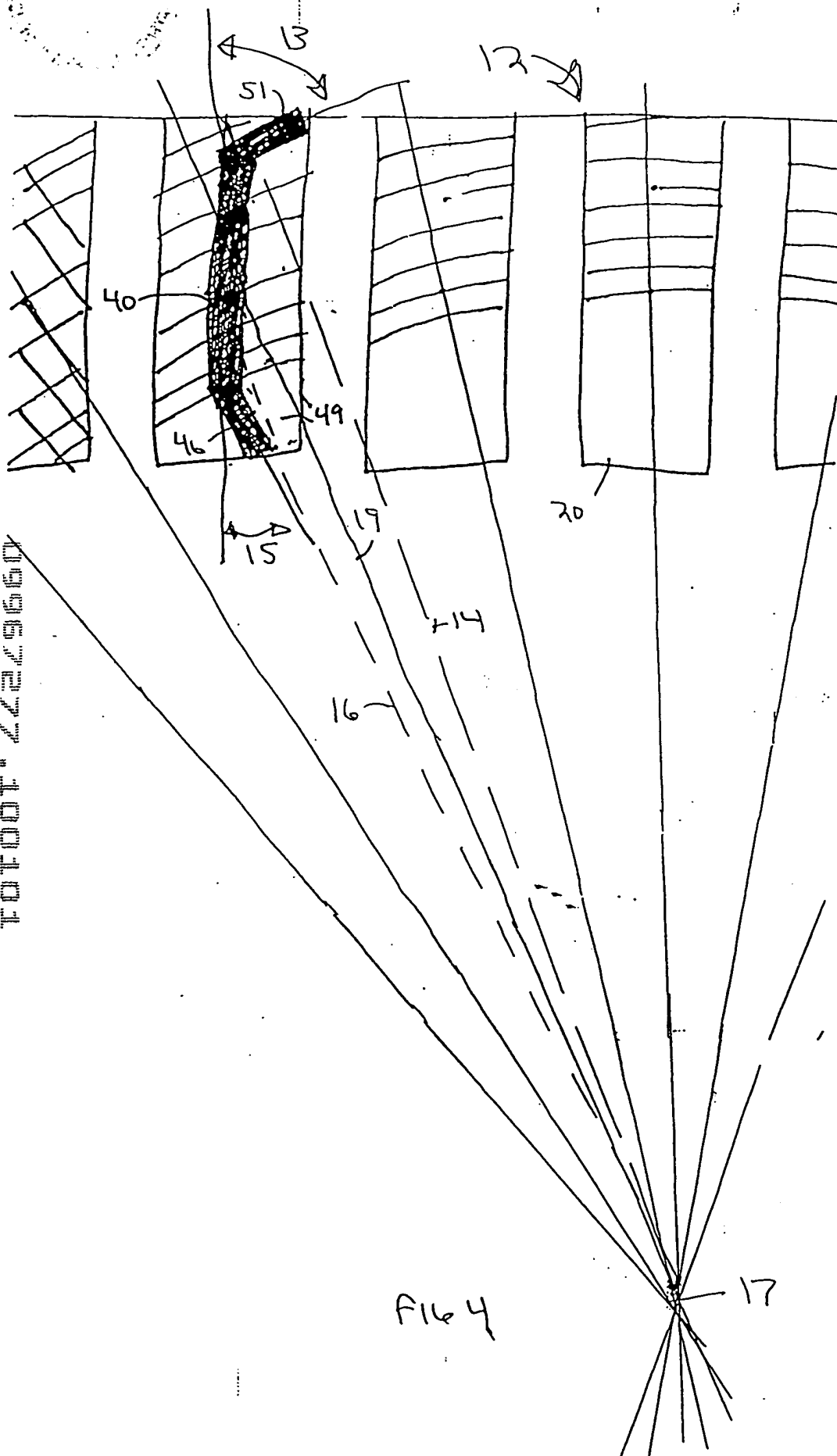
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FOOT 2229660



09967277-100101

80

ASCERTAIN PREDICTED DUTY CYCLES

50% STIM
30% CWIVE
20% VKE

81

↓
QUANTIFY

82

↓
DIFFERENTIATE

RIGHT/LEFT C
OPERATOR PR

83

↓
SELECT ANGLES/SHAPE

84

↑
↓
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VATURE

FIG 5

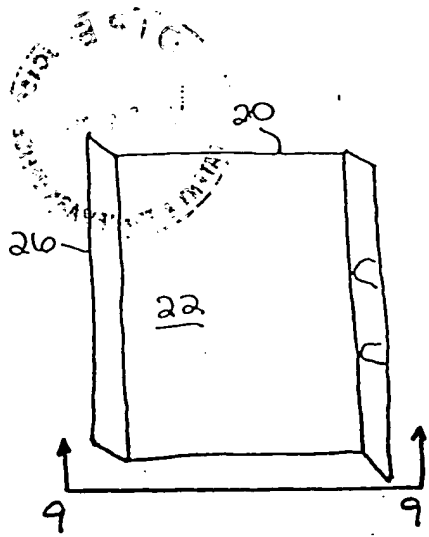


Fig 6

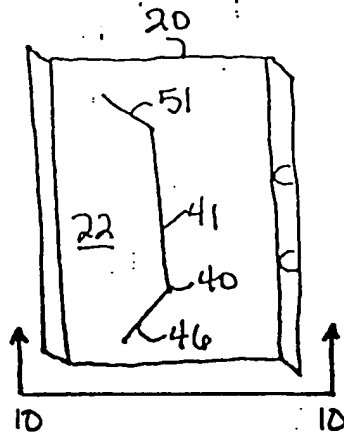


Fig 7

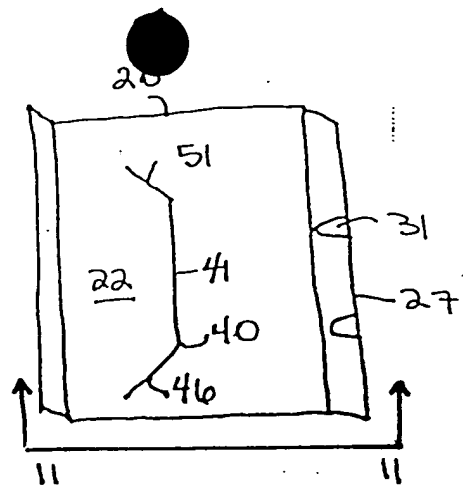


Fig 8

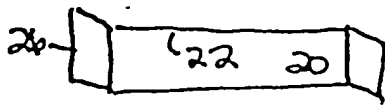


Fig 9

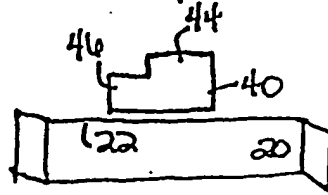


Fig 10

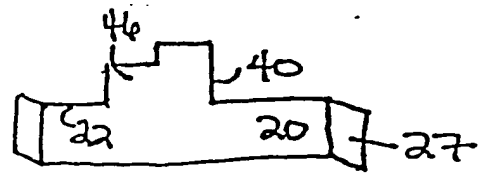


Fig 11

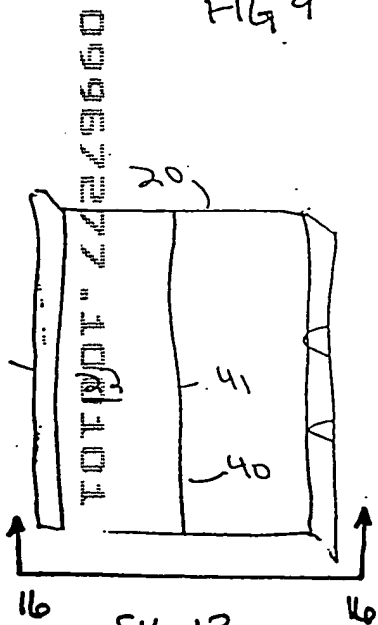


Fig 13

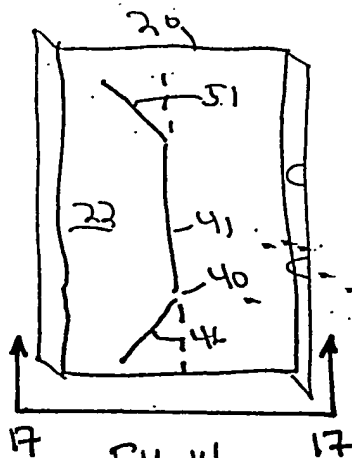


Fig 14

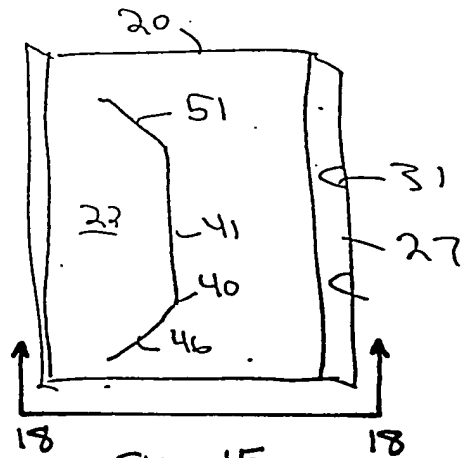


Fig 15

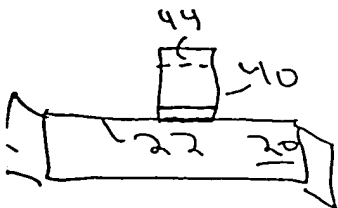


Fig 16

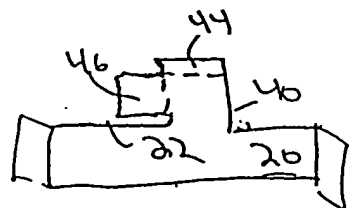


Fig 17

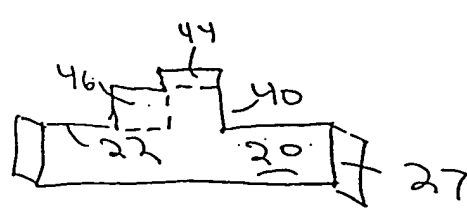


Fig 18

2 THERE SHOE: SEPARATE PAD & BAR



201

FORM BENDS IN BAR



202

TREAT BAR AND PAD SEPARATELY



203

WELD BAR TO PAD



204

ATTACH DRIVE LINK TO PAD

FIG 12

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INTEGRAL

SHOE WITH PAD AND BAR

101

SHEAR END OF BAR FROM PAD

102

FORM BEDD AT SHEARED EN

103

WELD SHEARED BENT END TO PAD

104

TREAT SHOE

105

ATTACH DRIVE LINK TO PAD

FIG 19

09967277-100101

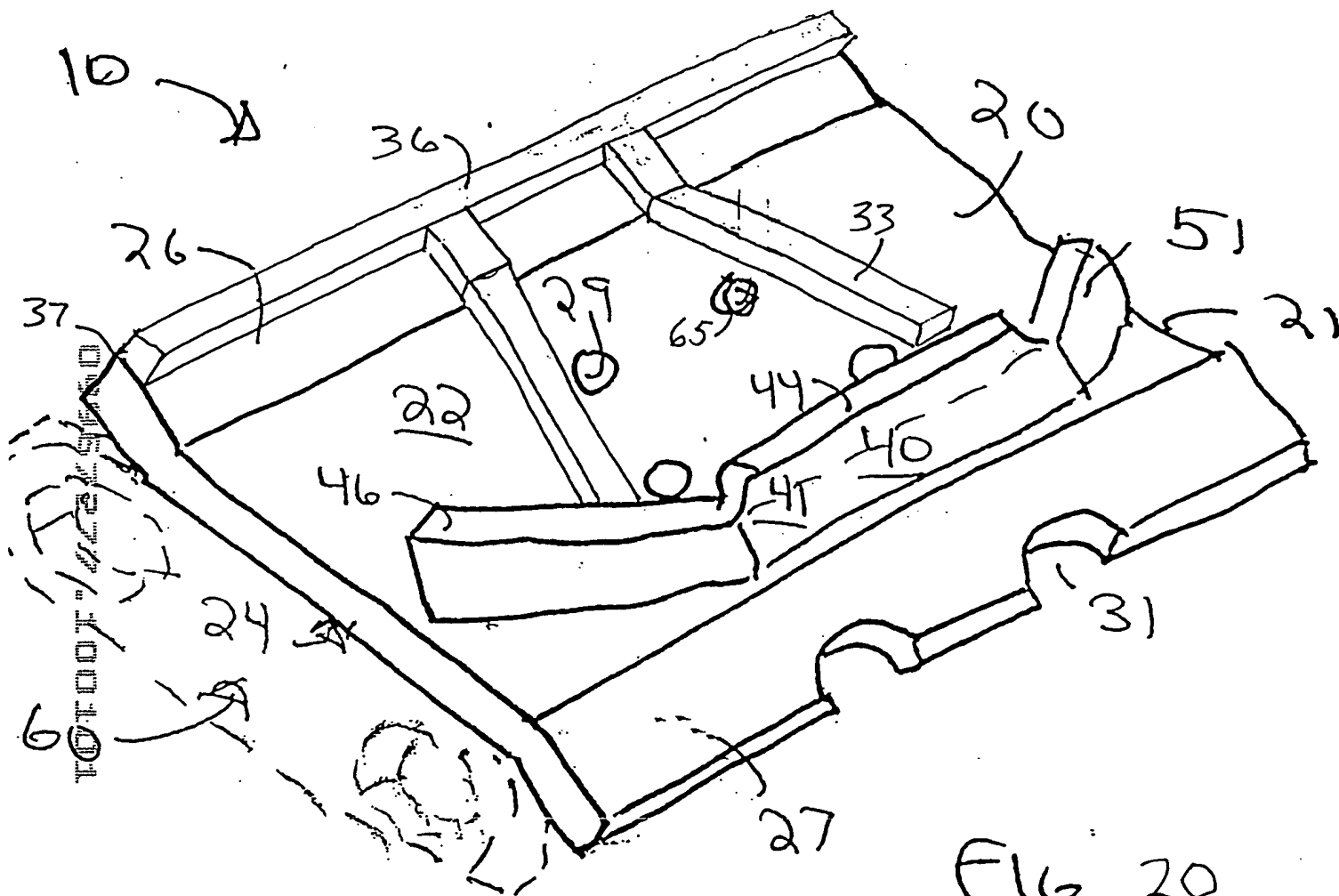


FIG 20